Kinked Tubing Repair
One of the most important features of HeatLink® and PureLink® PEX-a crosslinked tubing is its shape memory. As such, a kinked area can be repaired using the following procedure:
- Release system pressure.
- Straighten portion of tubing being repaired (do not squeeze with pliers).
- Using a heat gun, heat area to approximately 260°F (125°C), or until tubing appears clear. *(Do Not Use an Open Flame.)*
- Let the tubing cool undisturbed at room temperature.
- Repair is now complete.

Damaged Tubing Repair
If the PEX tubing is notched or cut, the damaged section must be replaced using the following procedure:
- Release system pressure.
- Cut out the damaged section, ensuring the cuts are square.
- Use an appropriate sized coupling assembly to reconnect the ends.
- Repairs in concrete require the fitting assembly to be wrapped with heat or cold shrink tube to protect assembly from concrete; HPP couplings are recommended for concrete repairs.
- HeatLink NL brass fittings, HPP fittings, and PEX-a expansion rings are suitable for direct, unprotected burial in clean, non corrosive environments (e.g. soil). However, stainless steel sleeves and compression fittings must be wrapped with heat or cold shrink for burial.
- Repair is now complete.

Press Assembly
For use in potable water and hydronic systems.
See *Potable Water Press Installation Guide* (**L3235**) for instructions.

Expansion Assembly
For use in potable water and hydronic systems.

Compression Assembly
For use in hydronic systems only.
See *PEX Compression Coupling Instructions* (**L669000**) for instructions.

<table>
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<th>PEX Size</th>
<th>Press</th>
<th>Expansion</th>
<th>Compression</th>
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<td>HPP Coupling</td>
<td>NL Brass Coupling</td>
<td>SS Sleeve</td>
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