

4-Way Mixing Panel w/Snow Melt Control Submittal - Page 1 of 5

Job or Customer :				
Location:				
Engineer:				
☐ Complies with Spec ☐ Alternate	Notes:			
Contractor:				
HeatLink Rep :				
Submitted By:		Date :		
Approved By :		Date :		
P.O. Number :		Date :		

Description

These Snow Melt Panels are operation centers for fully automatic snow melt systems. They are intended for snow melt systems with a dedicated heat source (e.g. a boiler or other non-DHW appliance), therefore no heat exchangers are required. The included 30654 snow melt control uses Snow/Ice Detector #30090 and Snow/Ice Sensor Socket #30091 (both sold separately).

Qty	Stk. #	Secondary Circulator
	4WMIX-654	Ferrous, Grundfos UPS26-99FC
	4WMIXHH-654	Ferrous, Grundfos UPS26-150FC

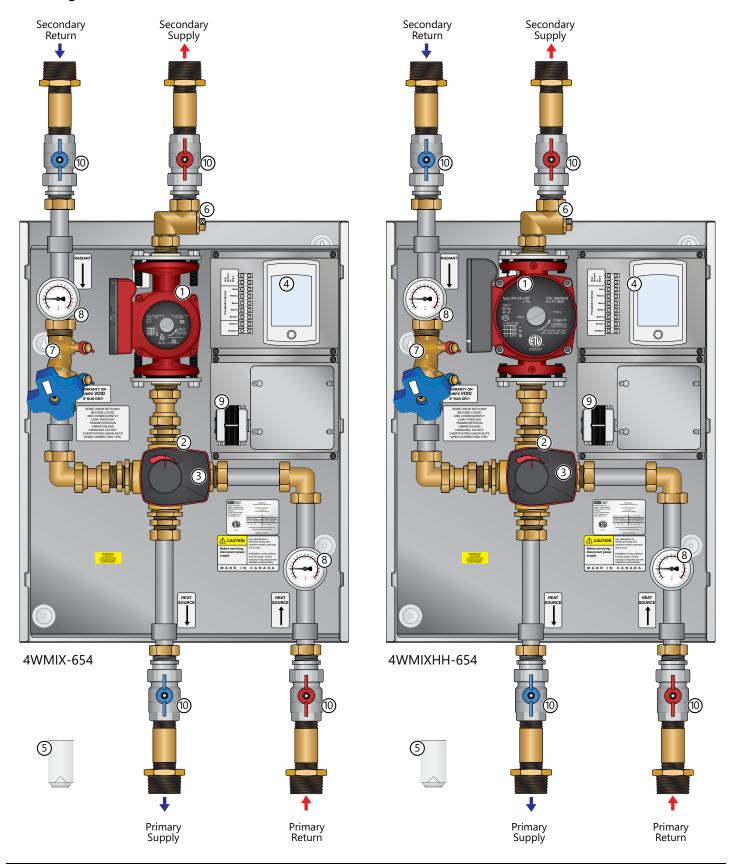
Technical Data

	Specifications
Max ambient temperature	120°F (49°C)
Max operating temperature	200°F (93°C)
Max operating pressure	125 psi (862 kPa)
Temperature Control Method	4-Way mixing valve w/DDC motor
Temperature Control Range	50-180°F (10-82°C)
Power supply	120/24 V(ac)
Piping	1" 304SS Tubing, 1" Brass
Piping connections	1½" MNPT
Material - backplate	16 Gauge galvanized steel
Material - enclosure	Powder coated steel
Material - enclosure	Powder coated steel

Standards / ListingsCAN/CSA-C22 No.14, UL508
cETLus



Panel Diagrams



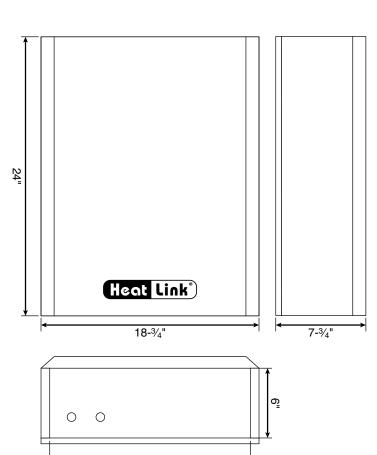


Panel Components

- Secondary pump
- 2 11/4" Mixing valve (hidden)
- 3 DDC Mixing valve motor
- 4 Snowmelt control w/terminal block
- (5) Outdoor sensor
- 6 Supply sensor
- 7 Balancing valve
- (8) Thermometer
- 9 24V Transformer
- Isolation valve assemblies*Panel cover (not shown)

Enclosure and Panel Dimensions





17-1/4"

^{*}Packaged in accessory box for shipping.

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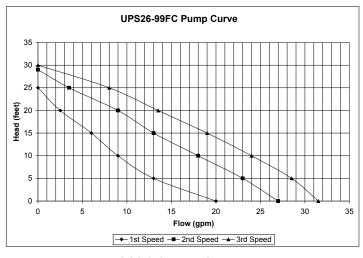
Pump Technical Data

Model Number

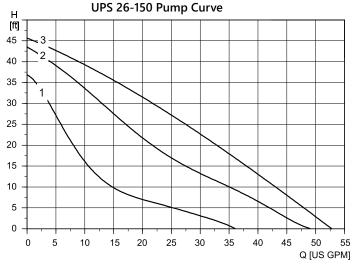
UPS 26-99FC

UPS 26-150 FC

Material		
Inlet cone, bearing plate, bearing retainers, rotor can, rotor cladding, shaft retainer	Stainless steel	
Stator housing	Alumi	inum
Shaft, upper and lower radial bearings	Aluminum ox	kide ceramic
Thrust bearing	Carbon bearing ar	nd EPDM retainer
Check valve	ACETA with 302 SS spring	and nitrile rubber seats
Pump housing (volute)	Cast	iron
O-ring and gaskets	EPD	M
Impeller	PES composite (3	30% glass filled)
Terminal box	Noryl® with I	EPDM gasket
Flow range	0-33 US gpm (0-7.5 m ³ /h)	0-53 US gpm (0-12 m ^{3/} h)
Head range	0-29 ft(0-8.8 m)	0-46 ft (0-14 m)
Motors	2-pole, sin	gle phase
Max. liquid temperature	230°F (110°C)
Min. liquid temperature	36°F	(2°C)
Max. system temperature	145 psi ((10 bar)



Speed	Volts	Amps	Watts	Нр	Capacitor
3		1.8	197	1/6	
2	115	1.5	179	1/6	20 μF/180V
1		1.3	150	1/6	



Speed	Volts	Amps	Watts	Нр	Capacitor
3		3.5	370	1/6	
2	115	3.1	335	1/6	40 μF/180V
1		2.5	265	1/6	

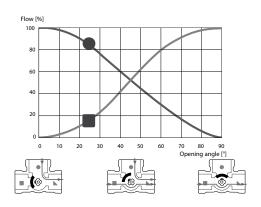


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Technical Data	- 3-way	Mixing	Valve
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Mixing Valve Nominal Size:	.1-1⁄4"
Mixing Valve Cv:	
Material - Valve Body & Slide:	
Material - Shaft & Bushing:	.PPS composite
Material - O-ring:	.EPDM
Max. Operating Temperature:	.230°F (110°C)
Min. Operating Temperature:	15°F (-10°C)
Max. Operating Pressure:	.145 psi (10 bar)
Max. Differential Pressure:	.Mixing - 14.5 psi (1 bar)
	Diverting - 20 psi (2 bar)
Leaking in % of flow*:	.Mixing - < 0.05%
_	Diverting - <0.02%
Max. Torque:	.<44lbf*in (<5Nm)

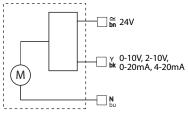
^{*}based on diff. pressure of 14.5 psi (1 bar)



Technical Data - DDC Mixing Valve Motor

Ambient Temperature:max. 131°F (55°C)				
	min. 23°F (-5°C)			
Power Supply:	24±10% Vac/dc, 50/60 Hz			
Enclosure Rating:				
Protection Class:	II			
Torque:				
Power Consumption - Operation:	AC: 5W			
	DC: 2.5W			
Power Consumption - Dimensioning:	AC: 8 VA			
	DC: 4 VA			
Rating Auxiliary Switch:	6(3)A 250Vac			
Running Time 90°:	45/120 sec			
Control Signal				

The motor should be preceded by a multi-pole contact breaker in the fixed installation.





Installation

Installation must follow all of HeatLink's instructions and guidelines.

Maintenance

Maintenance must follow all of HeatLink's instructions and guidelines.

Related Documents

Installation, Operation, and Maintenance Manual L64WMIX-654 HeatLink Limited Heating Warranty

