

HeatLink® PEX Pipe Dispenser

Assembly Instructions

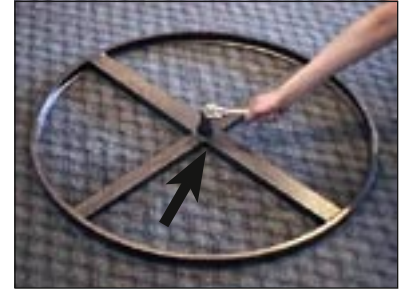
Note: Pipe dispenser parts may not be exactly as shown.



Remove all components from box.



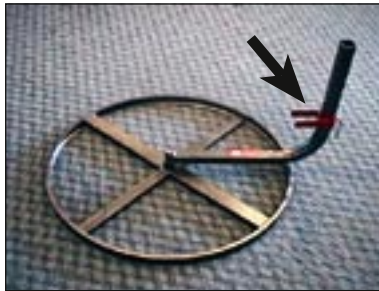
Locate base and center shaft
(separate pieces).



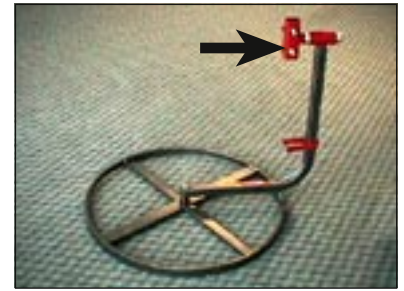
Screw center shaft into
base with wrench.



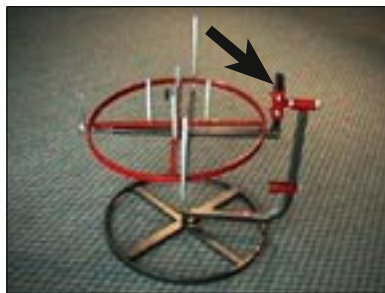
Install 90° base arm onto base. (Note: Arm
slides onto center shaft.)



Slip locking fork onto 90° base arm.



Install bearing hub onto base arm. (Note:
Hub slides into base arm)



Install cross piece / rotating wheel with 1
1/2" square tubing (90° attached arm) and
slide into bearing hub sleeve.



Temporarily tighten one hub sleeve bolt
onto crosspiece arm.



Lock crosspiece wheel into horizontal position with locking fork.

(Note: The locking fork attaches to the base arm)



(loaded roll on dispenser)

Place roll of pipe onto wheel.
Lock pipe roll into position with retaining wheel.

Adjust wheel depth to fit snug against pipe wall and lock center shaft with angle bolt.



Loosen locking fork; pipe & dispenser wheel will now move freely but most likely will be positioned at a 45° angle. For optimum operation, dispenser wheel and pipe assembly should be properly balanced. This will allow for the easy removal of any "pipe twist" as the pipe is being uncoiled. To balance wheel, relieve weight off square tubing by



lifting at the front of the extension arm (at pipe guide). This allows the sliding movement of the square tubing left or right for balancing adjustment. Adjust the combined dispenser wheel with a loaded pipe roll until wheel is vertical and pipe will rotate freely in either direction. When final position chosen ensure both left and right hub sleeve bolts are tightened securely.

- Note:
- * For alternate pipe / roll sizes, both retaining wheel depth and balancing will have to be readjusted.)
 - * Pipe guide can be extended as per installers preference.
 - * Pipe dispenser parts may not be exactly as shown.

Maintenance

- Periodically lubricate center shaft with bearing / packing grease.
- Periodically oil all adjustment bolts and screws to prevent seizing.
- Dispenser wheel shaft bushings plus hub bearings DO NOT require lubricating.

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